

Figure 4. Sheer stress of a sample.



Figure 5. Bending of a wood beam.

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Robert M. Kerr Food & Agricultural Products Center



Strength Properties of Wood for Practical Applications

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Mechanical properties of wood play an important **Compression** role when used for different design applications. Wood is Compression of wood and wood-based materials widely used for structural purposes. This fact sheet sum- plays an important role in almost any construction projmarizes some of the basic concepts related to mechani- ects. If the compression strength or bending strength of cal characteristics of wood, including viscoelasticity, a 2-inch by 4-inch beam is not known, deflection due to compression, shear, bending strength properties and how bearing a load may cause significant deformation, which such characteristics should be taken into consideration could even lead to its failure during service life. Therefor an efficient practical design. fore, most softwood construction lumber is graded based

Viscoelasticity In contrast to metals and plastics, wood is an orthotropic material, meaning its properties will be independent in three directions - longitudinal, tangential and radial, as illustrated in Figure 1. Another unique property of wood is its viscoelasticity, which can be described as having both plastic and elastic characteristics when exposed to a certain deformation. Elastic materials easily stretch under an applied load. However, they return to their original conditions once the load is released. In contrast, plastic materials stay at the stretched condition even if the load is released after a long period time. The behavior of wood products is between the above two types of conditions. A bookshelf example can be used to illustrate the viscoelasticity of wood: A number of books are put on a shelf and, in time, it will have a limited amount of sagging deformation. When all books are removed from the shelf, it will never return to its original flat condition. Thus, there will be a residual deformation left because of its viscoelasticity. Figure 2 illustrates the viscoelastic

behavior of wood, as in the bookshelf example. Figure 1. Orthotropic structure of wood.

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FOOD TECHNOLOGY FACT SHEET

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on allowable load resistance, which can be determined Where: from a stress test. However, strength properties of hardwood lumber are not that critical because a majority of it is used for furniture manufacturing and is not exposed to substantial loads.

Compression or shear strength of a wood beam or truss used extensively for construction can be calculated based on the following equation:

is surface area.

In general, stress is the load per unit area and is expressed in pound per square inch (psi), kilogram per square centimeter (kg/cm²) or any other units. Figures 3 and MOR values of 800,000–2,500,000 psi and 5,000– and 4 show compression and shear stress developed by 15,000 psi, respectively. If a Red Oak with an approximate a perpendicularly applied load on small wood blocks.

MOE and MOR

In the case of bending a beam, we are dealing with modulus of elasticity (MOE) and modulus of rupture be obtained from various references for a particular de-(MOR) to evaluate its load resistance. While MOE is sign. Table 1 displays some of the mechanical properties, a measure of the stiffness of a body, MOR is related to including MOE and MOR, of several species. Figure 5 maximum strength that can be resisted by a member. also illustrates a typical beam bending with deflection as Both are expressed as stress similar to most of the other a result of a central load. mechanical properties of wood. The following two equations are used to calculate MOE and MOR of wood with **Moisture Content** a rectangular cross section:

 $MOE = (P L^3) / (48 I D)$

 $MOR = (P_{max} L) / (b d^2)$

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I = (bd^3) / 12
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- P = load below proportional limit (lb.)
- P_{max} = failure load (lb.)
- L = test span (in.)
- b = width of the sample (in.)
- d =thickness of the sample (in.)
- D = center deflection (in.)

I = moment of inertia, which is the inertia of a rigid Sigma (σ) = P/A, where σ is stress, P is load and A body with respect to its rotation and, in the case of a rectangular cross section, is expressed as in⁴.

> In general, depending on the species, wood has MOE MOE value of 2,000,000 psi is used to make the bookshelf mentioned above, its deflection deformation will be less than that of Aspen, which has a lower MOE.

Both MOE and MOR values of different species can

The moisture content of wood also is an important parameter influencing almost all mechanical properties. Strength properties of wood increase with its decreasing moisture content. For example, air-dried wood with average moisture content of 12-13 percent will have higher strength properties than that of wood with 20 percent moisture content. In general, wood is dried to 15-20

percent moisture for typical structural application rat than using it in green condition. Strength properties wood also can be estimated using the following equat for given moisture content, so that wood can be used w a higher efficiency for any applications:

$$P = P_{12} (P_{12} / P_g)^{(12-M/Mp-12)}$$

Where:

- P = property value
- P_{12} = property value at 12 percent moisture conte
- P_{a} = property value at green moisture content
- M = moisture content

 M_{p} = moisture content at which property is changed (M is assumed 25 percent for most species, based USDA Forest Service, 1999).

Example: If a Douglas Fir beam has MOR values 7,700 psi at green moisture content and 12,400 psi at percent air-dry conditions, its MOR value at 18 perc moisture content can be calculated as below:

 $P = 12,400 (12,400 / 7,700)^{(-6/13)}$ $P = 12,400 \text{ x} 1.610^{-0.461}$ $P = 12,400 / (1.610)^{0.461}$ P = 9,959 psi



Figure 2. Viscoelastic behavior of wood.

Specie	MOE (psi)	MOR (psi)	Compression // to the grain (psi)	Shear // to the grain (psi)	Specific gravity
Douglas Fir	1,950,000	12,400	3,780	900	0.48
Sitka Spruce	1,570,000	10,200	5,610	1,150	0.40
White Pine	1,240,000	8,600	4,800	900	0.35
Eastern Redcedar	880,000	8,800	3,520	1,010	0.47
Red Pine	1,630,000	11,000	6,070	1,210	0.46
Cottonwood	1,100,000	6,800	4,020	790	0.34
Red Oak	2,200,000	15,400	6,770	2,020	0.63
Red Maple	2,200,000	13,400	6,540	1,850	0.54
White Oak	1,030,000	10,300	6,060	1,820	0.64
Black Walnut	1,680,000	14,600	1,010	1,370	0.55

Table 1. Some of the mechanical properties of various species at 12 percent moisture content. (From Wood Handbook, 1999)

her	Further Information
s of	Detailed information about mechanical proper-
ion	ties of wood and wood products also can be found
vith	in the following literature:
	Wood Handbook (1999). Wood as an engineering material. USDA Forest Products Lab: Madison, Wisconsin.
ent	Hoadley, B. (2000). Understanding Wood. The Taun- ton Press: Newtown, Connecticut.
ged on	Ambsore, J. (1994). Simplified Design of Wood Structures. John Wiley & Sons, Incorporated: New York.
s of	Smith, I., Landis, E., & Gong, M. (2003). Fracture and Fatigue in Wood. John Wiley & Sons, Incor-
. 12	porated. New York.
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	Bowyer, J., Smulsky, R., & Haygreen, J. (2007). For- est Products & Wood Science, An Introduction.
	Blackwell Publishing Incorporated: Malden,

Massachusetts.



